


4917 Golden Parkway, Suite 300
 Buford, GA 30518
 770-237-2311

Technical Data Sheet

Preliminary

Material:  **Ecomass® Compound 1050ZD96**
Nontoxic alternative to Lead (Pb), shielding, weighting and balancing applications

Description / Features: High Specific Gravity, Tungsten Powder Filled Polyamide (PA) Alloy, Good Toughness
Processing Method: Injection Molding

Physical Properties

	Test Method	Value	Units
Physical Properties			
Product Form		Pellets	
Specific Gravity	ASTM D792	10.00	
Mechanical Properties			
Tensile Strength	ASTM D638	5,000	psi
Tensile Modulus	ASTM D638	935,000	psi
Tensile Elongation at Break	ASTM D638	1.7	%
Flexural Modulus	ASTM D790	725,000	psi
Flexural Strength	ASTM D790	7,100	psi
Izod Impact Strength, notched	ASTM D256	2.1	ft-lb/in
Thermal Properties			
Heat Deflection Temperature at 66 psi	ASTM D648	275	°F
Heat Deflection Temperature at 264 psi	ASTM D648	250	°F
Electrical Properties			
Surface Resistivity	ASTM D257	0.25	ohms/sq
Processing Information			
Melt Temperature Range		400 - 490	°F
Mold Temperature Range		135 - 180	°F
Mold Shrinkage Rate	ASTM D955	0.005 - 0.006	in/in
Pre-Drying Conditions		4 hrs @ 165°F	

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