



Technical Data Sheet

4101 Parkstone Heights Drive, Suite 380
Austin, Texas 78746-7482
512-306-0020

Preliminary

Material: Ecomass® Compound 1850ZD96

Nontoxic alternative to Lead (Pb), weighting and balancing applications

Description / Features: High Specific Gravity, Tungsten Powder Filled Polyamide 6 (PA6), Rigid

Processing Method: Injection Molding

Physical Properties

	Test Method	Value	Units
Physical Properties			
Product Form		Pellets	
Specific Gravity	ASTM D792	10.0	g/cc
Mechanical Properties			
Tensile Strength	ASTM D638	7,900	psi
Tensile Modulus	ASTM D638	NA	psi
Tensile Elongation at Break	ASTM D638	3	%
Flexural Modulus	ASTM D790	2,600,000	psi
Flexural Strength	ASTM D790	10,500	psi
Izod Impact Strength	ASTM D256	1.5	ft-lb/in
Thermal Properties			
Heat Deflection Temperature at 66 psi	ASTM D648	160	°F
Heat Deflection Temperature at 264 psi	ASTM D648	140	°F
Electrical Properties			
Surface Resistivity	ASTM D257	NA	ohms/sq
Processing Information			
Melt Temperature Range		490 - 550	°F
Mold Temperature Range		150 - 180	°F
Mold Shrinkage Rate		.004 - .006	in/in
Pre-Drying Conditions		2 - 4 hours @ 165F	

The information provided above is based on laboratory testing using test methods indicated and is believed to represent nominal results of those tests. Because conditions under which this material may be processed, tested or used cannot be anticipated, no warranty is given, either expressed or implied, as to the accuracy or reproducibility of this information or for the fitness of this material for any particular use. This material is sold with the express understanding that purchasers, processors or other users of this material have sole responsibility, through performance of their own testing, to determine the suitability of this material for any particular use.

Ecomass® Compounds are manufactured by Americhem® under license from Ecomass Technologies.

Ecomass® is a registered trademark