

**Americhem Engineered Compounds**  
**Safety Data Sheet**  
**Ecomass Compounds 1800ZN Series**

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

**SECTION 1: Identification**

**1(a) Product Identifier used on label**

Ecomass Compounds: 1800ZN Series  
Form: Plastic Compound (Polyamide 6, PA6) & Metallic Powder Mixture (Pellets)

**1(b) Other means of identification**

Polycaprolactum

**1(c) Recommended use of the chemical and restrictions on use**

1. Uses: Thermoplastic for Injection Molding and Extrusion
2. Restrictions on Uses: None

**1(d) Name, address, & telephone number of the chemical manufacturer, importer, or supplier**

Americhem Engineered Compounds  
20 Progress Drive  
Morrisville, PA 19067 USA  
215-736-1126

**1(e) Emergency phone number**

215-736-1126

**SECTION 2: Hazard(s) Identification**

**2(a) Hazard Classification**

(GHS-US): Not classified as a hazardous substance or mixture.

**2(b) Label Elements**

Signal Word: None  
Pictogram: None  
Hazard Statements: None  
Supplemental Hazard Statement: Processing may release vapors and/or fumes which cause eye, skin, and respiratory tract irritation.

**2(c) Hazards not otherwise classified**

This material has not been evaluated as a whole. All ingredients are bound in a polymer matrix and potential for hazardous exposure as shipped is minimal. However, some fumes may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respirator program, etc.) to protect his employees from exposure which may cause eye, skin, and respiratory tract infection. Prolonged or repeated exposure may cause: headache, drowsiness, nausea, weakness (severity of effects depends on extent of exposure). (See Section 8 - Exposure Controls / Personal Protection) The following ingredients are considered hazardous per OSHA 1910.1200:

1. Metallic Powder
2. Nuisance Dust

**2(d) Ingredients with unknown toxicity**

None

### SECTION 3: Composition / Information on Ingredients

Products as manufactured are classified as non-hazardous and chemical disclosure is not required by regulation(s).

While not required, polymers and metal powders are described below with their CAS Number(s).

If a chemical is not specifically identified, it is considered proprietary.

Each iron powder particle is a homogenous alloy of the components - iron and carbon. Each iron powder particle is bound in a polymer matrix mixture and potential for hazardous exposure as shipped is minimal.

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

Name	Product Identifier	%	Classification (GHS-US)
Nylon 6 (Polycaprolactam)	(CAS No) 25038-54-4	< 100	Not classified
Iron	(CAS No) 7439-89-6	> 90	Not classified
Carbon Alloyed	(CAS No) 7440-44-0	< 10	Carc. 2, Skin Sens. 1

### SECTION 4: First Aid Measures

#### 4(a) Description of First Aid Measures

After Inhalation: No known effects. Supply fresh air. Seek medical treatment.

After Skin Contact: No known effects. Flush contacted skin. If contact with molten product, immediately flush with cool water. Do not pull solidified product off skin. Seek medical treatment.

After Eye Contact: No known effects. Flush eyes with water. If contact with molten product, immediately flush with cool water. Seek medical treatment.

After Ingestion: No known effects. DO NOT induce vomiting. Seek medical treatment.

#### 4(b) Most important symptoms and effects, both acute and delayed

Symptoms/Injuries: No known effects. Long term skin contact could cause skin dryness.

#### 4(c) Indication of any immediate medical attention and special treatment needed

Treat symptoms as above. No specific antidote. Consult physician and/or seek medical treatment.

### SECTION 5: Fire Fighting Measures

#### 5(a) Suitable Extinguishing Media

Water spray, Carbon dioxide (CO<sub>2</sub>), Alcohol-resistant Foam, or Dry Chemical. For large fires use foam, water spray and call for fire-fighting assistance.

#### Unsuitable Extinguishing Media

Do not use a solid water stream, as it may scatter and spread fire.

#### 5(b) Specific hazards arising from the substance or mixture

Fire hazard: Not flammable but will burn and the following hazardous products of combustion can occur: Carbon Oxides (CO<sub>x</sub>), Nitrogen Oxides (NO<sub>x</sub>).

Explosion hazard: Static charge buildup can be a potential fire hazard when used in the presence of volatile, flammable vapors or in high airborne dust concentrations.

Reactivity: Non-reactive.

#### 5(c) Advice for Fire Fighters

Precautions: Use standard protective clothing for fire fighters. Self contained breathing apparatus (SCBA) should be worn to prevent inhalation of smoke and decomposition products in the event the material should burn. Decontaminate fire fighting equipment after use.

**SECTION 6: Accidental Release Measures**

**6(a) Personal precautions, protective equipment and emergency procedures**

General measures: If spilled, may cause a fall or slipping hazard. Avoid dust generation. Keep away from ignition sources. Ensure proper ventilation.

Environmental: Prevent dispersal of spilled material and runoff and contact with soil, waterways, drains, and sewers. Prevent entry to sewers and public waters.

**6(b) Methods and material for containment and cleaning up**

Containment: Prevent further leakage or spillage if you can do so without risk. Ventilate the area. Shovel, scoop, sweep up or use industrial vacuum cleaner and return to original container. Products are non-hazardous waste. Proper disposal should be evaluated based on local, state, and federal regulations/legislation or directives. Users must determine if a report is required to EPA for any amounts of this material disposed of or otherwise released into the environment.

References: Refer to Sections 7, 8, and 13.

**SECTION 7: Handling and Storage**

**7(a) Precautions for Safe Handling**

Prevent generation of dust and avoid breathing dust. If necessary, wear a dust mask. Avoid breathing processing fumes or vapors and use local exhaust above processing areas. Wash hands after use. Avoid eating, drinking and smoking in work areas. Handle in accordance with good industrial hygiene and safety practices. These practices include avoiding unnecessary exposure and removal of material from eyes, skin, and clothing. Take precautionary measures against static discharge. Earth/Ground processing equipment. Product may accumulate static charge during transport, handling and processing. Considering the risks of electrostatic discharges, handling the products in potentially flammable atmospheres should be evaluated. Suitable precautions should be taken at all times, in particular when emptying bags or other packaging. Static charge buildup can be a potential fire hazard when used in the presence of volatile or flammable mixtures. Keep away from ignition sources. If product is processed into smaller particles, explosive hazardous conditions must be evaluated. When processing these products, read applicable Technical Data Sheet. Avoid processing material above recommended thermal processing temperatures.

**7(b) Conditions for safe storage, including any incompatibilities**

Stable under recommended storage conditions. Do not store outside. Keep container dry. Keep in a cool, dry, well-ventilated place. Store in tightly closed containers, in a secure area to prevent container damage and subsequent spillage. Store away from moisture and heat to maintain the technical properties of the product. Avoid storage under pressure or at elevated temperatures above to minimize particulate clustering. Do not store with alkalis, oxidizers, or acids.

**7(c) Specific end use(s)**

No additional information available.

**SECTION 8: Exposure Controls / Personal Protection**

**8(a) Exposure Control Limits - Polyamide 6**

ACGIH TLV	Form - PNOC	Time Weighted Average
	Inhalable Particles	10 mg/m <sup>3</sup>
	Respirable Particles	3 mg/m <sup>3</sup>

**Exposure Control Limits - Iron Oxide**

ACGIH TLV	5.0 mg/m <sup>3</sup>
OSHA PEL	10.0 mg/m <sup>3</sup>
NIOSH IDLH	2500 mg/m <sup>3</sup> as iron
<i>IDLH = Immediately dangerous to life and health.</i>	

**8(b) Appropriate Engineering Controls**

Use local exhaust ventilation during processing and secondary operations (cutting, regrinding, chopping, etc.) to reduce exposures. When transferring products, earth/ground all subsequent equipment to minimize charges that may develop.

**8(c) Individual Protection Measures**

Personal protective equipment:

Masks. Gloves. Safety Glasses. Protective Clothing.



Materials for protective clothing:

Standard issue work clothes, which may include apron, antistatic safety shoes or boots as necessary.

Eye protection:

Use good industrial practice to avoid eye contact. Wear safety glasses with side-shields. Use a full-face shield when processing molten material. Processing of this product releases vapors or fumes which may cause eye irritation. Where eye contact may be likely, wear chemical goggles and have eye flushing equipment available.

Skin:

Processing of this product releases vapors or fumes which may cause skin irritation. Minimize skin contamination by following good industrial hygiene practice. Wearing protective gloves is recommended. Use heat protective gloves when handling hot, molten product. Wash hands and contaminated skin thoroughly after contact with processing fumes or vapors or after handling the material.

Respiratory protection:

Avoid breathing dust. Avoid breathing processing fumes or vapors. During handling: if dust is generated, a particulate pre-filter is recommended and for high airborne dust concentrations, a cartridge designed for nuisance dust is recommended. During high temperature processing: use local exhaust ventilation when available. Consult respirator manufacturer to determine appropriate type equipment for a given application. Observe respirator use limitations specified by NIOSH or the manufacturer. For emergency and other conditions where there may be a potential for significant exposure or where exposure limit may be significantly exceeded, use an approved full face positive-pressure, self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. Respiratory protection programs must comply with 29 CFR § 1910.134.

**SECTION 9: Physical and Chemical Properties**

<b>9(a)</b>	<b>Physical state:</b>	Solid
	<b>Appearance/Form:</b>	Pellets; porous to dense
	<b>Color:</b>	Various: tan, copper, gray or black - dependent on filler material
<b>9(b)</b>	<b>Odor:</b>	Essentially odorless, may be faint odor
<b>9(c)</b>	<b>Odor threshold:</b>	Not determined
<b>9(d)</b>	<b>pH:</b>	No data available
<b>9(e)</b>	<b>Melting point/range:</b>	428 °F (220 °C)
	<b>Freezing point:</b>	Not Applicable
<b>9(f)</b>	<b>Boiling point:</b>	Not Applicable
<b>9(g)</b>	<b>Flash point:</b>	Not determined

9(h)	<b>Evaporation rate:</b>	Not Applicable, Solid
9(i)	<b>Flammability (solid, gas):</b>	See GHS Classification in Section 2
9(j)	<b>Upper / Lower Flammability:</b>	No data available
	<b>Explosive Limits:</b>	Not determined
9(k)	<b>Vapor pressure:</b>	Not Applicable, Solid
9(l)	<b>Vapor Density:</b>	Not Applicable, Solid
9(m)	<b>Relative density:</b>	Specific Gravity: 1 - 4.5
9(n)	<b>Solubility (water):</b>	Insoluble
	<b>Solubility (other):</b>	Not Applicable
9(o)	<b>Partition Coefficient:</b>	No data available
9(p)	<b>Auto-Ignition Temperature:</b>	Not Applicable
9(q)	<b>Decomposition temperature:</b>	Not Applicable
9(r)	<b>Viscosity, Kinematic:</b>	Not Applicable
	<b>Viscosity, Dynamic:</b>	Not Applicable
Other	<b>Oxidizing properties:</b>	No data available

## SECTION 10: Stability and Reactivity

10(a)	<b>Reactivity:</b>	Non-reactive. The product is stable under normal handling and storage conditions.
10(b)	<b>Chemical Stability:</b>	Stable under ambient conditions. Hazardous polymerization does not occur.
10(c)	<b>Possibility of Hazardous Reactions:</b>	Non-reactive. The product is stable under normal handling and storage conditions.
10(d)	<b>Conditions to Avoid:</b>	Avoid prolonged exposure to heat or UV light since this may affect product properties. Product will burn when exposed to continuous sources of ignition. See Hazardous Decomposition below.
10(e)	<b>Incompatible Materials:</b>	Avoid contact with strong acids, bases, and oxidizing agents.
10(f)	<b>Hazardous Decomposition:</b>	Hazardous vapors from heated product are not expected to be generated under normal processing temperatures and conditions. No hazardous decomposition under ambient temperatures. Although highly dependent on temperature and environmental conditions, a variety of thermal decomposition products may be present if the product is overheated, is smoldering, or catches fire. Thermal decomposition giving toxic, flammable, and/or corrosive products: Carbon Oxides (CO <sub>x</sub> ), Nitrogen Oxides (NO <sub>x</sub> ).

## SECTION 11: Toxicological Information

This product is a mixture that has not been evaluated as a whole for health effects. Exposure effects listed below are based on existing health data for the individual components contained in the mixture.

### Polyamide 6

11(a)	<b>Routes of Exposure</b>	
	Inhalation:	Particulates can be mechanically irritating.
	Ingestion:	May be harmful if swallowed
	Eyes:	Particulates can be mechanically irritating.
	Skin:	Experience shows no unusual skin hazard from routine handling.
11(b)	<b>Symptoms</b>	See Section 4
11(c)	<b>Effects - Short and Long Term</b>	
	Germ Cell Mutagenicity:	Not classified
	Carcinogenicity:	Not classified; (No data available)

**11(d) Toxicity**

Toxicity Overview:

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical	Effect	Target Organ
25038-54-4	Polyamide 6	None	
7439-89-6	Iron	Systemic effects	Eyes, Respiratory System

Additional Health Hazard Information: None

Acute Toxicity: No data available. LC50 Inhalation - mouse - 30 h - 11,000 mg/m<sup>3</sup>

Reproductive Toxicity: Not classified; (No data available)

Specific target organ toxicity (single exposure): Not classified; (No data available)

Specific target organ toxicity (repeated exposure): Not classified; (No data available)

**11(e) Listings**

IARC Not listed or not regulated

OSHA Not listed or not regulated

NTP Not listed or not regulated

ACGIH Not listed or not regulated

**SECTION 12: Ecological Information**

<b>12(a) Ecotoxicity</b>	Not expected to be toxic to aquatic or other organisms because of insolubility.
<b>12(b) Persistence and degradability</b>	Not expected to be biodegradable.
<b>12(c) Bioaccumulative potential</b>	Does not bioaccumulate.
<b>12(d) Mobility in Soil</b>	No data available
<b>12(e) Other Adverse effects</b>	No data available

**SECTION 13: Disposal Considerations**

Where possible, recycling is preferred to disposal or incineration. If recycling is not an option, incinerate or dispose of in accordance with federal, state, and local regulations. Pigmented, filled, and/or solvent laden product may require special disposal practices in accordance with federal, state, and local regulations. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal, and other requirements listed in pertinent environmental permits. Note: Chemical additions to, processing of, or otherwise altering this material may make this waste management information incomplete, inaccurate, or otherwise inappropriate. Furthermore, state and local waste disposal requirements may be more restrictive or otherwise different from federal laws and regulations.

**SECTION 14: Transport Information**

In accordance with DOT and IMDG, this product is not regulated for transport.

<b>14(a)</b>	UN Number:	None
<b>14(b)</b>	UN Number Shipping Name:	None
<b>14(c)</b>	Transport Hazard Class(es):	None
<b>14(d)</b>	Packing Group:	None
<b>14(e)</b>	Environmental Hazards:	Not a marine pollutant
<b>14(f)</b>	Transport in Bulk:	None
<b>14(g)</b>	Special Precautions:	None

**SECTION 15: Regulatory Information**

**US Federal Regulations**

<b>SARA - Section 302 Extremely Hazardous Chemicals</b>
Unless specifically identified in this section, the components in this product are either not SARA Section 302 regulated or regulated but present in negligible concentrations.
None

<b>SARA - Section 311/312 Hazard Classes</b>
None

<b>SARA - Section 313 Toxic Chemicals</b>								
Unless specifically identified in this section, this material does not contain any chemical components with known CAS numbers that exceed the threshold (de minimis) reporting levels established by SARA Title III, Section 313.								
<table border="1"> <thead> <tr> <th>Name</th> <th>Product Identifier</th> <th>Weight %</th> <th>SARA 313 - Threshold Values %</th> </tr> </thead> <tbody> <tr> <td>None</td> <td></td> <td></td> <td></td> </tr> </tbody> </table>	Name	Product Identifier	Weight %	SARA 313 - Threshold Values %	None			
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None								

<b>CERCLA - Comprehensive Environmental Response, Compensation, &amp; Liability Act - Reportable Quantity (RQ)</b>						
Unless specifically identified in this section, the components in this product are either not CERCLA regulated, regulated but present in negligible concentrations, or regulated with no assigned reportable quantity.						
<table border="1"> <thead> <tr> <th>Name</th> <th>Hazardous Substances RQs</th> <th>CERCLA EHS RQs</th> </tr> </thead> <tbody> <tr> <td>None</td> <td></td> <td></td> </tr> </tbody> </table>	Name	Hazardous Substances RQs	CERCLA EHS RQs	None		
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None						

<b>OSHA</b>	Unless specifically identified in this section, the components in this product are not considered hazardous by OSHA:
	None

**Chemical Inventory Status**

European Inventory of Existing Commercial Chemical	EU, EINECS	Listed
United States TSCA (Toxic Substances Control Act) Inventory	TSCA	Listed
Canadian Domestic Substances List	DSL	Listed or Exempt
China. Inventory of Existing Chemical Substances Produced or Imported in China	IECSC (CN)	Listed
Japan. ENCS - Existing & New Chemical Substances Inventory	ENCS (JP)	Listed
Japan. ISHL - Inventory of Chemical Substances	ISHL (JP)	Listed
Korea. Toxic Chemical Control Law List	TCCL (KR)	Listed
Philippines Inventory of Chemicals and Chemical Substances	PICCS (PH)	Listed
Australian Inventory of Chemical Substances	AICS	Listed
New Zealand Inventory of Chemicals	NZIoC	Listed

**US State Regulations**

Massachusetts Right to Know	Not listed	
Pennsylvania Right to Know	Chemical Name:	Nylon 6
	CAS Number	25038-54-4
New Jersey Right to Know	Chemical Name:	Nylon 6
	CAS Number	25038-54-4

**SECTION 16: Other Information**

Revision Date: February 28, 2019

Version Number: 04

Ecomass® is a registered trademark.

**ABBREVIATIONS / ACRONYMS / REFERENCES:**

AND	EU Agreement for the International Transport of Dangerous Goods by Inland Waterways, as amended
ADR	EU Agreement for the International Carriage of Dangerous Goods by Road, as amended
CAS	Chemical Abstracts Services (Division of the American Chemical Society)
GHS	Globally Harmonized System of Classification and Labelling of Chemicals, as amended
HMIS	Hazardous Materials Identification System
IATA	International Air Transport Association
ICAO	International Civil Aviation Organization
IMDG	International Maritime Code for Dangerous Goods, as amended
LCSO	Lethal Concentration of 50 Percent of Organisms
MARPOL	International Convention for the Prevention of Pollutants from Ships, 1973, as amended
MHLW	Japanese Ministry of Health, Labor, and Welfare
NFPA 704	National Fire Protection Association
OE	Oil Extended
OEL	Occupational Exposure Limit
RID	EU Standards Regulations Concerning the International Transport of Dangerous Goods by Rail
TLV	Threshold Limit Value
TWA	Time Weighted Average
UN	United Nation
USP	United States Pharmacopeia for the Testing of Biological Endpoints for Medical Devices

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