

**Americhem Engineered Compounds**  
**Safety Data Sheet**  
**Ecomass Compounds 1000CO Series**

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

**SECTION 1: Identification**

**1(a) Product Identifier used on label**

Ecomass Compounds: 1000CO Series  
Form: Plastic Compound (Polyether Block Amide) & Metallic Powder Mixture (Pellets)

**1(b) Other means of identification**

PEBA Polyamide Alloy

**1(c) Recommended use of the chemical and restrictions on use**

1. Uses: Thermoplastic Elastomer for Injection Molding and Extrusion
2. Restrictions on Uses: None

**1(d) Name, address, & telephone number of the chemical manufacturer, importer, or supplier**

Americhem Engineered Compounds  
20 Progress Drive  
Morrisville, PA 19067 USA  
215-736-1126

**1(e) Emergency phone number**

215-736-1126

**SECTION 2: Hazard(s) Identification**

**2(a) Hazard Classification**

(GHS-US): Not classified as a hazardous substance or mixture.

**2(b) Label Elements**

Signal Word: None  
Pictogram: None  
Hazard Statements: None  
Supplemental Hazard Statement: Processing may release vapors and/or fumes which cause eye, skin, and respiratory tract irritation.

**2(c) Hazards not otherwise classified**

This material has not been evaluated as a whole. All ingredients are bound in a polymer matrix and potential for hazardous exposure as shipped is minimal. However, some fumes may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respirator program, etc.) to protect his employees from exposure which may cause eye, skin, and respiratory tract infection. Prolonged or repeated exposure may cause: headache, drowsiness, nausea, weakness (severity of effects depends on extent of exposure). (See Section 8 - Exposure Controls / Personal Protection) The following ingredients are considered hazardous per OSHA 1910.1200:

1. Metallic Powder
2. Nuisance Dust

**2(d) Ingredients with unknown toxicity**

None

**SECTION 3: Composition / Information on Ingredients**

Products as manufactured are classified as non-hazardous and chemical disclosure is not required by regulation(s).

While not required, polymers and metal powders are described below with their CAS Number(s).

If a chemical is not specifically identified, it is considered proprietary.

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

Each copper powder particle is bound in a polymer matrix mixture and potential for hazardous exposure as shipped is minimal.

Name	Product Identifier	%	Classification (GHS-US)
PEBA Polyamide Alloy	(CAS No) 77402-38-1	< 100	Not classified
Copper	(CAS No) 7440-50-8	< 100	Not classified

#### SECTION 4: First Aid Measures

##### 4(a) Description of First Aid Measures

After Inhalation: No known effects. Supply fresh air. Consult physician.

After Skin Contact: No known effects. Wash contacted skin. If contact with molten product, immediately flush with cool water. Do not pull solidified product off skin. Seek medical treatment.

After Eye Contact: No known effects. Rinse eyes with water. If contact with molten product, immediately flush with cool water. Seek medical treatment.

After Ingestion: No known effects. DO NOT induce vomiting. Seek medical treatment.

##### 4(b) Most important symptoms and effects, both acute and delayed

Symptoms/Injuries: No known effects. Long term skin contact could cause skin dryness.

##### 4(c) Indication of any immediate medical attention and special treatment needed

Treat symptoms as above. No specific antidote. Consult physician and/or seek medical treatment.

#### SECTION 5: Fire Fighting Measures

##### 5(a) Suitable Extinguishing Media

Water spray, Carbon dioxide (CO<sub>2</sub>), Foam. For large fires use foam, water spray and call for fire-fighting assistance.

##### Unsuitable Extinguishing Media

Do not use a solid water stream, as it may scatter and spread fire.

##### 5(b) Specific hazards arising from the substance or mixture

Fire hazard: Not flammable but will burn and the following hazardous products of combustion can occur: hydrogen cyanide (hydrocyanic acid) (traces), hazardous organic compounds, and trace amounts of oxides of carbon, nitrogen, phosphorus, copper, and sulfur.

Explosion hazard: Static charge buildup can be a potential fire hazard when used in the presence of volatile, flammable vapors or in high airborne dust concentrations.

Reactivity: Non-reactive.

##### 5(c) Advice for Fire Fighters

Precautions: Use standard protective clothing for fire fighters. Self-contained breathing apparatus should be worn to prevent inhalation of smoke and decomposition products in the event the material should burn. Decontaminate firefighting equipment after use.

#### SECTION 6: Accidental Release Measures

##### 6(a) Personal precautions, protective equipment and emergency procedures

General measures: If spilled, may cause a fall or slipping hazard. Avoid dust generation. Keep away from ignition sources. Ensure proper ventilation.

Environmental: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Prevent entry to sewers and public waters.

**6(b) Methods and material for containment and cleaning up**

Containment: Prevent further leakage or spillage if you can do so without risk. Ventilate the area. Shovel, scoop, sweep up or use industrial vacuum cleaner and return to original container. Products are non-hazardous waste. Proper disposal should be evaluated based on local, state, and federal regulations/legislation or directives. Users must determine if a report is required to EPA for any amounts of this material disposed of or otherwise released into the environment.

References: Refer to Sections 7, 8, and 13.

**SECTION 7: Handling and Storage****7(a) Precautions for Safe Handling**

Prevent generation of dust and avoid breathing dust. If necessary, wear a dust mask. Avoid breathing processing fumes or vapors and use local exhaust above processing areas. Wash hands after use. Avoid eating, drinking and smoking in work areas. Handle in accordance with good industrial hygiene and safety practices. These practices include avoiding unnecessary exposure and removal of material from eyes, skin, and clothing. Take precautionary measures against static discharge. Earth/Ground processing equipment. Product has a tendency to accumulate static charge during transport, handling and processing. Considering the risks of electrostatic discharges, handling the products in potentially flammable atmospheres should be evaluated. Suitable precautions should be taken at all times, in particular when emptying bags or other packaging. Reducing the velocity of transport will reduce charging. Static charge buildup can be a potential fire hazard when used in the presence of volatile or flammable mixtures. Keep away from ignition sources. If product is processed into smaller particles, explosive hazardous conditions must be evaluated. When processing these products, maintain a fire watch if material reaches 225 °C (437 °F). Operating below these temperatures does not guarantee the absence of product degradation. The temperatures listed are indicated only for safety reasons (risk of fire and product degradation) and are not recommended for processing. Degradation of the polymer will start at lower temperatures depending on the specific processing conditions.

**7(b) Conditions for safe storage, including any incompatibilities**

Stable under recommended storage conditions. Do not store outside. Keep container dry. Keep in a cool, dry, well-ventilated place. Store in closed containers, in a secure area to prevent container damage and subsequent spillage. Store away from moisture and heat to maintain the technical properties of the product. Products contain an antioxidant to aide in stabilizing the polymer over its recommended 140 °F (60 °C) use and storage conditions. Exposure to direct sunlight or elevated temperatures over prolonged periods of time consumes the antioxidant at an increased rate and may lead to self-heating. Do not stack Flexible Intermediate Bulk Containers (FIBC's) or palletized bags. Avoid storage under pressure or at elevated temperatures above to minimize particulate clustering. Do not store above 140 °F (60 °C). Do not store with alkalis, oxidizers or acids.

**7(c) Specific end use(s)**

No additional information available.

**SECTION 8: Exposure Controls / Personal Protection****8(a) Exposure Control Limits - PEBA Polyamide Alloy**

ACGIH TLV	Form	TWA (Time Weighted Average)
	Inhalable Particles	10 mg/m <sup>3</sup>
	Respirable Particles	3 mg/m <sup>3</sup>

  

OSHA Table Z-1	Form	PEL (Permissible Exposure Limit)
Air Contaminants	Respirable Fraction	5 mg/m <sup>3</sup>
	Total Dust	15 mg/m <sup>3</sup>

OSHA Table Z-3	Form	TWA (Time Weighted Average)
Mineral Dusts	Respirable Fraction	15 ppm
	Total Dust	50 ppm
	Respirable Fraction	5 mg/m <sup>3</sup>
	Total Dust	15 mg/m <sup>3</sup>

#### Exposure Control Limits - Copper

ACGIH TLV	Form	TWA (Time Weighted Average)
	Fume (as Cu)	0.2 mg/m <sup>3</sup>
	Dust and Mist (as Cu)	1 mg/m <sup>3</sup>

OSHA Table Z-1	Form	PEL (Permissible Exposure Limit)
Air Contaminants	Fume (as Cu)	0.1 mg/m <sup>3</sup>
	Dust and Mist (as Cu)	1 mg/m <sup>3</sup>

NIOSH IDLH	Form	TWA (Time Weighted Average)
	IDLH	100 mg/m <sup>3</sup>
	Fume (as Cu)	0.1 mg/m <sup>3</sup>
	Dust and Mist (as Cu)	1 mg/m <sup>3</sup>

Mexico OEL	Form	TWA (Time Weighted Average)
	Fume (as Cu)	0.2 mg/m <sup>3</sup>
	Dust and Mist (as Cu)	1 mg/m <sup>3</sup>
	<b>STEL (Short Term Exposure Limit)</b>	
	Fume (as Cu)	2 mg/m <sup>3</sup>
	Dust and Mist (as Cu)	2 mg/m <sup>3</sup>

Canada OEL	Form	TWA (Time Weighted Average)
Ontario	Fume (as Cu)	0.2 mg/m <sup>3</sup>
	Dust and Mist (as Cu)	1 mg/m <sup>3</sup>
Quebec	Fume (as Cu)	0.2 mg/m <sup>3</sup>
	Dust and Mist (as Cu)	1 mg/m <sup>3</sup>

#### 8(b) Appropriate Engineering Controls

Use local exhaust ventilation during processing to reduce exposures. When transferring products, earth/ground all subsequent equipment to minimize charges that may develop.

#### 8(c) Individual Protection Measures

Personal protective equipment: Gloves. Safety Glasses. Protective Clothing.



Materials for protective clothing: Standard issue work clothes, which may include apron, antistatic safety shoes or boots as necessary.

Eye protection: Use good industrial practice to avoid eye contact. Wear Safety glasses with side-shields. Processing of this product releases vapors or fumes which may cause eye irritation. Where eye contact may be likely, wear chemical goggles and have eye flushing equipment available.

Skin: Processing of this product releases vapors or fumes which may cause skin irritation. Minimize skin contamination by following good industrial hygiene practice. Wearing protective gloves is recommended. Use heat protective gloves when handling hot, molten product. Wash hands and contaminated skin thoroughly after contact with processing fumes or vapors or after handling the material.

Respiratory protection: Avoid breathing dust. Avoid breathing processing fumes or vapors. During handling: if dust is generated, a particulate pre-filter is recommended and for high airborne dust concentrations, a cartridge designed for nuisance dust is recommended. During high temperature processing: use local exhaust ventilation when available. Consult respirator manufacturer to determine appropriate type equipment for a given application. Observe respirator use limitations specified by NIOSH or the manufacturer. For emergency and other conditions where there may be a potential for significant exposure or where exposure limit may be significantly exceeded, use an approved full face positive-pressure, self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. Respiratory protection programs must comply with 29 CFR § 1910.134.

## SECTION 9: Physical and Chemical Properties

<b>9(a)</b>	<b>Physical state</b>	Solid
	<b>Appearance/Form</b>	Pellets; porous to dense
	<b>Color</b>	Various: tan, copper, gray or black - dependent on filler material
<b>9(b)</b>	<b>Odor</b>	: Essentially odorless, may be faint odor
<b>9(c)</b>	<b>Odor threshold</b>	Not determined
<b>9(d)</b>	<b>pH</b>	No data available
<b>9(e)</b>	<b>Melting point</b>	318 °F (159 °C)
	<b>Freezing point</b>	Not Applicable
<b>9(f)</b>	<b>Boiling point</b>	Not Applicable
<b>9(g)</b>	<b>Flash point</b>	Not determined
<b>9(h)</b>	<b>Evaporation rate</b>	Not Applicable, Solid
<b>9(i)</b>	<b>Flammability (solid, gas)</b>	See GHS Classification in Section 2
<b>9(j)</b>	<b>Upper / Lower Flammability</b>	No data available
	<b>Explosive Limits</b>	Not determined
<b>9(k)</b>	<b>Vapor pressure</b>	Not Applicable, Solid
<b>9(l)</b>	<b>Vapor Density</b>	Not Applicable, Solid
<b>9(m)</b>	<b>Relative density</b>	Specific Gravity: 1 - 6.5
<b>9(n)</b>	<b>Solubility (water)</b>	68 °F (20 °C) insoluble
	<b>Solubility (other)</b>	Soluble in: phenols; metacresol; benzyl alcohol (when hot); formic acid (concentrate), and sulphuric acid (concentrate) Partly Soluble in: methylene chloride (dichloromethane)
<b>9(o)</b>	<b>Partition Coefficient</b>	No data available
<b>9(p)</b>	<b>Auto-Ignition Temperature</b>	698 - 842 °F (370 - 450 °C) (Method: Standard ASTM D 1929-77 (B))
<b>9(q)</b>	<b>Decomposition temperature</b>	572 - 662 °F (300 - 350 °C)
<b>9(r)</b>	<b>Viscosity, Kinematic</b>	Not Applicable
	<b>Viscosity, Dynamic</b>	Not Applicable
<b>Other</b>	<b>Oxidizing properties</b>	No data available

## SECTION 10: Stability and Reactivity

<b>10(a)</b>	<b>Reactivity</b>	Non-reactive. The product is stable under normal handling and storage conditions.
<b>10(b)</b>	<b>Chemical Stability</b>	Stable under ambient conditions. Hazardous polymerization does not occur.
<b>10(c)</b>	<b>Possibility of Hazardous Reactions</b>	Non-reactive. The product is stable under normal handling and storage conditions.
<b>10(d)</b>	<b>Conditions to Avoid</b>	Avoid prolonged exposure to heat or UV light since this may affect product properties. Product will burn when exposed to continuous sources of ignition. See Hazardous Decomposition below.
<b>10(e)</b>	<b>Incompatible Materials</b>	Avoid contact with strong acids, alkalis, and oxidizing agents.
<b>10(f)</b>	<b>Hazardous Decomposition</b>	Hazardous vapors from heated product are not expected to be generated under normal processing temperatures and conditions. No hazardous decomposition under ambient temperatures. Although highly dependent on temperature and environmental conditions, a variety of thermal decomposition products may be present if the product is overheated, is smoldering, or catches fire. Thermal decomposition giving toxic, flammable, and / or corrosive products: ammonia, amino derivatives, hydrogen cyanide (hydrocyanic acid) (traces), hazardous organic compounds, and trace amounts of oxides of carbon, nitrogen, phosphorus, and sulfur.

## SECTION 11: Toxicological Information

This mixture has not been evaluated as a whole for health effects. The information below is based on information for the individual components of the mixture.

<b>11(a)</b>	<b>Routes of Exposure</b>	
	Aspiration hazard:	No deaths occurred. (Rat) LDO > 4,000 mg/kg.
	Skin corrosion/irritation:	Not irritating. (Rabbit) Irritation Index: 0/8. (4 h)
	Serious eye damage/irritation:	Causes mild eye irritation. (Rabbit)
	Respiratory or skin sensitization:	Not a sensitizer. Guinea pig maximization test. No skin allergy was observed.
<b>11(b)</b>	<b>Symptoms</b>	See Section 4
<b>11(c)</b>	<b>Effects - Short and Long Term</b>	
	Germ Cell Mutagenicity:	Assessment in Vitro: No genetic changes were observed in a laboratory test using either bacteria or mice.
	Carcinogenicity:	Not classified; (No data available)
<b>11(d)</b>	<b>Toxicity</b>	
	Acute Toxicity:	Not classified
	Reproductive Toxicity:	Not classified; (No data available)
	Specific target organ toxicity (single exposure):	Not classified; (No data available)
	Specific target organ toxicity (repeated exposure):	Not classified; (No data available)
<b>11(e)</b>	<b>Listings</b>	

	PEBA Polyamide Alloy	Copper
IARC Group:	Not Listed	Not Listed
NTP:	Not Listed	Not Listed
ACGIH:	Not Listed	Not Listed
OSHA:	Not Listed	Not Listed
Mexico:	Not Listed	Not Listed

## SECTION 12: Ecological Information

### PEBA Polyamide Alloy

12(a)	Ecotoxicity	No data available
12(b)	Persistence and degradability	No data available
12(c)	Bioaccumulative potential	No data available
12(d)	Mobility in Soil	No data available
12(e)	Other Adverse effects	No data available

### COPPER

12(a)	Ecotoxicity	Copper contains the following substances which are hazardous to the environment:  Freshwater Algae: 0.031 - 0.054 mg/L EC50 96 h; 0426 - 0.0535 mg/L EC50 72 h Freshwater Fish: 0.112 mg/L LC50 96 h; 0.8 mg/L LC50 96 h; 0.3 mg/L LC50 96 h; 1.25 mg/L LC50 96 h; 0.052 mg/L LC50 96 h; 0.2 mg/L LC50 96 h; 0.0068 - 0.0156 mg/L LC50 96 h Microtox: Not listed Water Flea: 0.03 mg/L EC50 = 48 h
12(b)	Persistence and degradability	Copper powder is bound within the polymer mixture so not readily degradable.
12(c)	Bioaccumulative potential	Copper powder is bound within the polymer mixture so not readily available.
12(d)	Mobility in Soil	Copper powder is bound within the polymer mixture so not readily available.
12(e)	Other Adverse effects	No data available

## SECTION 13: Disposal Considerations

Where possible, recycling is preferred to disposal or incineration. If recycling is not an option, incinerate or dispose of in accordance with federal, state, and local regulations. Pigmented, filled, and/or solvent laden product may require special disposal practices in accordance with federal, state, and local regulations. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal, and other requirements listed in pertinent environmental permits. Note: Chemical additions to, processing of, or otherwise altering this material may make this waste management information incomplete, inaccurate, or otherwise inappropriate. Furthermore, state and local waste disposal requirements may be more restrictive or otherwise different from federal laws and regulations.

## SECTION 14: Transport Information

In accordance with DOT, this product is not regulated for transport.

14(a)	UN Number	None
14(b)	UN Number Shipping Name	None
14(c)	Transport Hazard Class(es)	None
14(d)	Packing Group	None
14(e)	Environmental Hazards	Not a marine pollutant
14(f)	Transport in Bulk	None
14(g)	Special Precautions	None

## SECTION 15: Regulatory Information

### US Federal Regulations

#### SARA - Section 302 Extremely Hazardous Chemicals

The components in this product are either not SARA Section 302 regulated or regulated but present in negligible concentrations.

**SARA - Section 311/312 Hazard Classes**

None

**SARA - Section 313 Toxic Chemicals**

Unless specifically identified in this section, this material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Name	Product Identifier	Weight %	SARA 313 - Threshold Values %
Copper	(CAS No) 7440-50-8	< 100	1.0

**CERCLA - Comprehensive Environmental Response, Compensation, & Liability Act - Reportable Quantity (RQ)**

Unless specifically identified in this section, the components in this product are either not CERCLA regulated, regulated but present in negligible concentrations, or regulated with no assigned reportable quantity.

Name	Hazardous Substances RQs	CERCLA EHS RQs
Copper	5,000 lb	1.0

**Clean Water Act**

Component	CWA - Hazardous Substances	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants
Copper	-	-	Listed	Listed

**Clean Air Act - Not applicable**

<b>OSHA</b>	Unless specifically identified in this section, the components in this product are not considered hazardous by OSHA:
	Copper fumes and dust are classified as hazardous.

**Chemical Inventory Status**

European Inventory of Existing Commercial Chemical Substances	EU, EINECS	Listed
United States TSCA (Toxic Substances Control Act) Inventory	TSCA	Listed
Canadian Domestic Substances List	DSL	Listed or Exempt
China. Inventory of Existing Chemical Substances Produced or Imported in China	IECSC (CN)	Listed
Japan. ENCS - Existing & New Chemical Substances Inventory	ENCS (JP)	Listed
Japan. ISHL - Inventory of Chemical Substances	ISHL (JP)	Listed
Korea. Korean Existing Chemicals Inventory	KECI (KR)	Listed
Philippines Inventory of Chemicals and Chemical Substances	PICCS (PH)	Listed
Australian Inventory of Chemical Substances	AICS	Listed



## US State Regulations

<b>State Right to Know:</b>	Components of this mixture are not subject to State Right to Know Acts except as listed below:
New Jersey	Copper
Pennsylvania	Chemical Name: Hexanedioic acid, polymer with azacyclotridecan-2-one and alpha.-hydro-.omega.-hydroxypoly(oxy-1,4-butenediyl)
	CAS Number 77402-38-1
	Copper
Massachusetts	Copper
Illinois	Copper
Rhode Island	Copper

<b>California Prop. 65</b>	This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive defects.
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## SECTION 16: Other Information

Revision Date: February 28, 2019

Version Number: 05

Ecomass® is a registered trademark.

### ABBREVIATIONS / ACRONYMS / REFERENCES:

AND	EU agreement for the International Transport of Dangerous Goods by Inland Waterways, as amended
ADR	EU agreement for the International Carriage of Dangerous Goods by Road, as amended
CAS	Chemical Abstracts Services (Division of the American Chemical Society)
GHS	Globally Harmonized System of Classification and Labelling of Chemicals, as amended
HMIS	Hazardous Materials Identification System
IATA	International Air Transport Association
ICAO	International Civil Aviation Organization
IMDG	International Maritime Code for Dangerous Goods, as amended
LC50	Lethal Concentration of 50 Percent of Organisms
MARPOL	International Convention for the Prevention of Pollutants from Ships, 1973, as amended
MHLW	Japanese Ministry of Health, Labor, and Welfare
NFPA 704	National Fire Protection Association
OE	Oil Extended
OEL	Occupational Exposure Limit
RID	EU Standards Regulations Concerning the International Transport of Dangerous Goods by Rail
TLV	Threshold Limit Value
TWA	Time Weighted Average
UN	United Nation
USP	United States Pharmacopeia for the Testing of Biological Endpoints for Medical Devices

**DISCLAIMER:**

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