

**Americhem Engineered Compounds**  
**Safety Data Sheet**  
**Ecomass Compounds 4700TU and ZD Series**

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

**SECTION 1: Identification**

**1(a) Product Identifier used on label**

Ecomass Compounds: 4700TU and ZD Series

Form: Plastic Compound (Thermoplastic Polyurethane) & Metallic Powder Mixture (Pellets)

**1(b) Other means of identification**

TPU

**1(c) Recommended use of the chemical and restrictions on use**

1. Uses: Thermoplastic Polyurethane for Injection Molding and Extrusion
2. Restrictions on Uses: None

**1(d) Name, address, & telephone number of the chemical manufacturer, importer, or supplier**

Americhem Engineered Compounds  
20 Progress Drive  
Morrisville, PA 19067 USA  
215-736-1126

**1(e) Emergency phone number**

215-736-1126

**SECTION 2: Hazard(s) Identification**

**2(a) Hazard Classification**

(GHS-US): Not classified as a hazardous substance or mixture.

**2(b) Label Elements**

Signal Word: None

Pictogram: None

Hazard Statements: None

Supplemental Hazard Statement: Processing may release vapors and/or fumes which cause eye, skin, and respiratory tract irritation.

**2(c) Hazards not otherwise classified**

This material has not been evaluated as a whole. All ingredients are bound in a polymer matrix and potential for hazardous exposure as shipped is minimal. During handling and use, product can cause static discharge. In the presence of flammable materials a fire and/or explosion may occur. Molten material may cause thermal eye burns or thermal skin burns. Some fumes may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respirator program, etc.) to protect his employees from exposure which may cause eye, skin, and respiratory tract irritation. Prolonged or repeated exposure may cause: headache, drowsiness, nausea, or weakness (severity of effects depends on extent of exposure). (See Section 8 - Exposure Controls / Personal Protection) The following ingredients are considered hazardous per OSHA 1910.1200:

1. Metallic Powder
2. Nuisance Dust

**2(d) Ingredients with unknown toxicity**

None

### SECTION 3: Composition / Information on Ingredients

Products as manufactured are classified as non-hazardous and chemical disclosure is not required by regulation(s).

While not required, polymers and metal powders are described below with their CAS Number(s).

If a chemical is not specifically identified, it is considered proprietary.

Each tungsten powder particle is bound in a polymer matrix mixture and potential for hazardous exposure as shipped is minimal.

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

Name	Product Identifier	%	Classification (GHS-US)
Thermoplastic Polyurethane	(CAS No) 75701-44-9	< 100	Not classified
Tungsten	(CAS No) 7440-33-7	< 100	Not classified

### SECTION 4: First Aid Measures

#### 4(a) Description of First Aid Measures

After Inhalation: No known effects. Move exposed person to fresh air. If not breathing, if breathing is irregular, or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.

After Skin Contact: No known effects. Immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. If contact with molten product, immediately flush with cool water and apply ice. Do not pull solidified product off skin. Seek medical treatment.

After Eye Contact: No known effects. Check for and, if easy to do, remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes. Seek medical treatment immediately.

After Ingestion: No known effects. Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Call medical doctor or poison control center immediately if large quantities have been ingested. Get medical attention immediately.

#### 4(b) Most important symptoms and effects, both acute and delayed

Symptoms/Injuries: See Section 11(a)

#### 4(c) Indication of any immediate medical attention and special treatment needed

Treat symptoms as above. No specific antidote. Consult physician and/or seek medical treatment.

### SECTION 5: Fire Fighting Measures

#### 5(a) Suitable Extinguishing Media

For small fires use dry chemical powder. For large fires use water spray, fog, or foam, and call for fire-fighting assistance.

#### Unsuitable Extinguishing Media

Do not use a solid water jet stream, as it may scatter and spread fire.

#### 5(b) Specific hazards arising from the substance or mixture

Fire hazard: The following hazardous products of combustion can occur: trace amounts of oxides of carbon & nitrogen. During a fire, irritating and highly toxic gases may be generated during combustion or decomposition.

Explosion hazard: Static charge buildup can be a potential fire hazard when used in the presence of volatile, flammable vapors or in high airborne dust concentrations.

Reactivity: Non-reactive.

### 5(c) Advice for Fire Fighters

Precautions: Use standard protective clothing for fire fighters. Self contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode should be worn to prevent inhalation of smoke and decomposition products in the event the material should burn. Decontaminate fire fighting equipment after use.

## SECTION 6: Accidental Release Measures

### 6(a) Personal precautions, protective equipment and emergency procedures

General measures: If spilled, may cause a fall or slipping hazard. Avoid dust generation. Keep away from ignition sources. Ensure proper ventilation.

Environmental: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Prevent entry to sewers and public waters.

### 6(b) Methods and material for containment and cleaning up

Containment: Prevent further leakage or spillage if you can do so without risk. Ventilate the area. Shovel, scoop, sweep up or use industrial vacuum cleaner and return to original container. Products are non-hazardous waste. Proper disposal should be evaluated based on local, state, and federal regulations/legislation or directives. Users must determine if a report is required to EPA for any amounts of this material disposed of or otherwise released into the environment.

References: Refer to Sections 7, 8, and 13.

## SECTION 7: Handling and Storage

### 7(a) Precautions for Safe Handling

Prevent generation of dust and avoid breathing dust from loading or transferring material and post molding processing activities. If necessary, wear a dust mask. Avoid breathing processing fumes or vapors and use local exhaust above processing areas. Wash hands after use. Avoid eating, drinking and smoking in work areas. Handle in accordance with good industrial hygiene and safety practices. These practices include avoiding unnecessary exposure and removal of material from eyes, skin, and clothing. Take precautionary measures against static discharge. Earth/Ground processing equipment. Product may accumulate static charge during transport, handling and processing. Considering the risks of electrostatic discharges, handling the products in potentially flammable atmospheres should be evaluated. Suitable precautions should be taken at all times, in particular when emptying bags or other packaging. Reducing the velocity of transport will reduce charging. Static charge buildup can be a potential fire hazard when used in the presence of volatile or flammable mixtures. Keep away from ignition sources. If product is processed into smaller particles, explosive hazardous conditions must be evaluated. When processing these products, maintain a fire watch if material reaches 232 °C (450 °F). Operating below these temperatures does not guarantee the absence of product degradation. The temperatures listed are indicated only for safety reasons (risk of fire and product degradation) and are not recommended for processing. Degradation of the polymer will start at lower temperatures depending on the specific processing conditions.

### 7(b) Conditions for safe storage, including any incompatibilities

Stable under recommended storage conditions. Do not store outside. Keep container dry. Keep in a cool, dry, well-ventilated place. Store in closed containers, in a secure area to prevent container damage and subsequent spillage. Store away from moisture and heat to maintain the technical properties of the product. Do not store with alkalis, oxidizers or acids.

### 7(c) Specific end use(s)

No additional information available.

**SECTION 8: Exposure Controls / Personal Protection**

**8(a) Exposure Control Limits - Thermoplastic Polyurethane**

Does not have assigned exposure limits.

OSHA Table Z-1	Form	PEL (Permissible Exposure Limit)
Particulates Not O/W Regulated	Respirable Fraction	5 mg/m <sup>3</sup>
	Total Dust	15 mg/m <sup>3</sup>

**Exposure Control Limits - Tungsten ("W")**

ACGIH TLV	Form	TWA (Time Weighted Average)
	as W	5 mg/m <sup>3</sup>
ACGIH TLV	Form	STEL (Short Term Exposure Limit)
	as W	10 mg/m <sup>3</sup>

**8(b) Appropriate Engineering Controls**

Use local exhaust ventilation during processing to reduce exposures below above limits. When transferring products, earth/ground all subsequent equipment to minimize charges that may develop.

**8(c) Individual Protection Measures**

Personal protective equipment: Gloves. Safety Glasses. Protective Clothing.



Materials for protective clothing: Standard issue work clothes which may include apron and antistatic safety shoes or boots as necessary.

Eye protection: Use good industrial practice to avoid eye contact. Wear Safety glasses with side-shields. Processing of this product releases vapors or fumes which may cause eye irritation. Where eye contact may be likely, wear chemical goggles and have eye flushing equipment available.

Skin: Processing of this product releases vapors or fumes which may cause skin irritation. Minimize skin contamination by following good industrial hygiene practice. Wearing protective gloves is recommended. Use heat protective gloves when handling hot, molten product. Wash hands and contaminated skin thoroughly after contact with processing fumes or vapors or after handling the material.

Respiratory protection: Avoid breathing dust. Avoid breathing processing fumes or vapors. During handling: if dust is generated, a particulate pre-filter is recommended and for high airborne dust concentrations, a cartridge designed for nuisance dust is recommended. During high temperature processing: use local exhaust ventilation when available. Consult respirator manufacturer to determine appropriate type equipment for a given application. Observe respirator use limitations specified by NIOSH or the manufacturer. For emergency and other conditions where there may be a potential for significant exposure or where exposure limit may be significantly exceeded, use an approved full face positive-pressure, self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. Respiratory protection programs must comply with 29 CFR § 1910.134.

## SECTION 9: Physical and Chemical Properties

9(a)	<b>Physical state:</b>	Solid
	<b>Appearance/Form:</b>	Pellets; porous to dense
	<b>Color:</b>	Various: tan, copper, gray or black - dependent on filler material
9(b)	<b>Odor:</b>	Essentially odorless, may be faint odor
9(c)	<b>Odor threshold:</b>	Not determined
9(d)	<b>pH:</b>	No data available
9(e)	<b>Melting point:</b>	350 °F (177 °C)
	<b>Freezing point:</b>	Not Applicable
9(f)	<b>Boiling point:</b>	Not Applicable
9(g)	<b>Flash point:</b>	Not determined
9(h)	<b>Evaporation rate:</b>	Not Applicable, Solid
9(i)	<b>Flammability (solid, gas):</b>	See GHS Classification in Section 2
9(j)	<b>Upper / Lower Flammability:</b>	No data available
	<b>Explosive Limits:</b>	Slightly explosive in the presence of open flames, sparks, and static discharge.
9(k)	<b>Vapor pressure:</b>	Not Applicable, Solid
9(l)	<b>Vapor Density:</b>	Not Applicable, Solid
9(m)	<b>Relative density:</b>	Specific Gravity: 1 - 11
9(n)	<b>Solubility (water):</b>	Insoluble
	<b>Solubility (other):</b>	No data available
9(o)	<b>Partition Coefficient:</b>	No data available
9(p)	<b>Auto-Ignition Temperature:</b>	No data available
9(q)	<b>Decomposition temperature:</b>	No data available
9(r)	<b>Viscosity, Kinematic:</b>	Not Applicable
	<b>Viscosity, Dynamic:</b>	Not Applicable
Other	<b>Oxidizing properties:</b>	No data available

## SECTION 10: Stability and Reactivity

10(a)	<b>Reactivity:</b>	Non-reactive. The product is stable under normal handling and storage conditions.
10(b)	<b>Chemical Stability:</b>	Stable under ambient conditions. Hazardous polymerization does not occur.
10(c)	<b>Possibility of Hazardous Reactions:</b>	Non-reactive. The product is stable under normal handling and storage conditions.
10(d)	<b>Conditions to Avoid:</b>	Avoid prolonged exposure to heat or UV light since this may affect product properties. Product will burn when exposed to continuous sources of ignition. See Hazardous Decomposition below.
10(e)	<b>Incompatible Materials:</b>	Avoid contact with strong acids, alkalis, and oxidizing agents.
10(f)	<b>Hazardous Decomposition:</b>	Hazardous vapors from heated product are not expected to be generated under normal processing temperatures and conditions. No hazardous decomposition under ambient temperatures. Although highly dependent on temperature and environmental conditions, a variety of thermal decomposition products may be present if the product is overheated, is smoldering, or catches fire. The following hazardous products of combustion can occur: trace amounts of oxides of carbon & nitrogen. During a fire, irritating and highly toxic gases may be generated during combustion or decomposition, including isocyanates and small amounts of hydrogen cyanide.

## SECTION 11: Toxicological Information

### 11(a) Routes of Exposure

Inhalation:	Avoid inhalation of mists or vapors. Slightly irritating to the respiratory system. Overexposure to vapors or mist may cause dizziness, headache, nausea, and/or flu-like symptoms.
Ingestion:	Not hazardous in normal industrial use. May cause irritation of the gastrointestinal tract.
Skin:	Non-irritating. Molten polymer will adhere to skin causing deep thermal burns.
Eye:	At processing or combustion temperatures this product may emit fumes and vapors that cause irritation, possibly severe, to the eyes. May cause physical abrasion in contact with eyes. Molten polymer will cause serious burns to the eyes.

### 11(b) Symptoms

See Section 11(a)

### 11(c) Effects - Short and Long Term

Chronic effects:	No known significant effects or critical hazards.
Target organs:	No known significant effects or critical hazards.
Mutagenicity:	There is no substantial evidence of mutagenic potential.
Carcinogenicity:	The ingredients of this product are either not classified or not regulated as carcinogenic by ACGIH, IARC, OSHA, or NTP.
Reproductive effects:	No adverse reproductive effects are anticipated.

### 11(d) Toxicity

#### Toxicity Overview:

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
7440-33-7	Tungsten	Systemic effects	Eyes, Skin, Respiratory system, blood and blood forming system.

#### Additional Health Hazard Information:

Tungsten 7440-33-7: Prolonged or repeated breathing of this material may result in chronic bronchitis. Exposure to freshly formed fumes from heated metal may cause "metal fume fever".

Acute Toxicity:	Not classified; (No data available)
Reproductive Toxicity:	Not classified; (No data available)
Specific target organ toxicity (single exposure):	Not classified; (No data available)
Specific target organ toxicity (repeated exposure):	Not classified; (No data available)

### 11(e) Listings

ACGIH, IARC, OSHA, or NTP	Not listed or not regulated
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## SECTION 12: Ecological Information

12(a) Ecotoxicity	No known significant effects or critical hazards.
12(b) Persistence and degradability	No data available
12(c) Bioaccumulative potential	No data available
12(d) Mobility in Soil	No data available
12(e) Other Adverse effects	No data available

**SECTION 13: Disposal Considerations**

Where possible, recycling is preferred to disposal or incineration. If recycling is not an option, incinerate or dispose of in accordance with federal, state, and local regulations. Pigmented, filled, and/or solvent laden product may require special disposal practices in accordance with federal, state, regional, and local laws and regulations. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal, and other requirements listed in pertinent environmental permits. Note: Chemical additions to, processing of, or otherwise altering this material may make this waste management information incomplete, inaccurate, or otherwise inappropriate. Furthermore, state and local waste disposal requirements may be more restrictive or otherwise different from federal laws and regulations.

**SECTION 14: Transport Information**

In accordance with DOT, this product is not regulated for transport.

- 14(a) UN Number: None
- 14(b) UN Number Shipping Name: None
- 14(c) Transport Hazard Class(es): None
- 14(d) Packing Group: None
- 14(e) Environmental Hazards: Not a marine pollutant
- 14(f) Transport in Bulk: None
- 14(g) Special Precautions: None

**SECTION 15: Regulatory Information**

**US Federal Regulations**

**SARA - Section 302 Extremely Hazardous Chemicals:**

The components in this product are either not SARA Section 302 regulated or regulated but present in negligible concentrations.

**SARA - Section 311/312 Hazard Classes:**

Tungsten	Acute health hazard, Chronic health hazard
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**SARA - Section 313 - Toxic Chemicals:**

Unless specifically identified in this section, this material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Name	Product Identifier	Weight %	SARA 313 - Threshold Values %
None			

**CERCLA - Comprehensive Environmental Response, Compensation, & Liability Act - Reportable Quantity (RQ)**

Unless specifically identified in this section, the components in this product are either not CERCLA regulated, regulated but present in negligible concentrations, or regulated with no assigned reportable quantity.

Name	Hazardous Substances RQs	CERCLA EHS RQs
None		

**Clean Water Act**

Component	CWA -	CWA - Reportable	CWA - Toxic	CWA - Priority Pollutants
None				

**Clean Air Act - Not Listed**

<b>OSHA</b>	Unless specifically identified in this section, the components in this product are not considered hazardous by OSHA:
	Classified as hazardous based on components

#### Chemical Inventory Status

European Inventory of Existing Commercial Chemical	EU, EINECS	Conforms
United States TSCA (Toxic Substances Control Act) Inventory	TSCA	Conforms
Canadian Domestic Substances List	DSL	Conforms
China. Inventory of Existing Chemical Substances Produced or Imported in China	IECSC (CN)	Conforms
Japan. ENCS - Existing & New Chemical Substances Inventory	ENCS (JP)	Conforms
Korea. Korean Existing Chemicals Inventory	KECI (KR)	Conforms
Philippines Inventory of Chemicals and Chemical Substances	PICCS (PH)	Conforms
Australian Inventory of Chemical Substances	AICS	Conforms

#### US State Regulations

Pennsylvania Right to Know	CAS Number	75701-44-9
California Prop. 65	This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.	

#### SECTION 16: Other Information

Revision Date: February 28, 2019

Version Number: 05

Ecomass® is a registered trademark.

#### ABBREVIATIONS / ACRONYMS / REFERENCES:

AND	EU agreement for the International Transport of Dangerous Goods by Inland Waterways, as amended
ADR	EU agreement for the International Carriage of Dangerous Goods by Road, as amended
CAS	Chemical Abstracts Services (Division of the American Chemical Society)
GHS	Globally Harmonized System of Classification and Labelling of Chemicals, as amended
HMIS	Hazardous Materials Identification System
IATA	International Air Transport Association
ICAO	International Civil Aviation Organization
IMDG	International Maritime Code for Dangerous Goods, as amended
LC50	Lethal Concentration of 50 Percent of Organisms
MARPOL	International Convention for the Prevention of Pollutants from Ships, 1973, as amended
MHLW	Japanese Ministry of Health, Labor, and Welfare
NFPA 704	National Fire Protection Association
OE	Oil Extended
OEL	Occupational Exposure Limit
RID	EU Standards Regulations Concerning the International Transport of Dangerous Goods by Rail
TLV	Threshold Limit Value
TWA	Time Weighted Average
UN	United Nation
USP	United States Pharmacopeia for the Testing of Biological Endpoints for Medical Devices





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