



# Technical Data Sheet

4101 Parkstone Heights Drive, Suite 380  
 Austin, Texas 78746-7482  
 512-306-0020

**Material:** Ecomass® Compound 5033ZG91

*Nontoxic alternative to Lead (Pb), weighting and balancing applications*

**Description / Features:** High Specific Gravity, SS / Tungsten Powder Filled Styrene Isoprene Styrene (SIS), Flexible

**Processing Method:** Injection Molding

## Physical Properties

Test Method	English		SI		
	Value	Units	Value	Units	
<b>Physical Properties</b>					
Product Form	Pellets		Pellets		
Specific Gravity	ASTM D792	6.00	g/cc	6.00	g/cc
Density					
<b>Mechanical Properties</b>					
Tensile Strength	ASTM D638	1,750	psi	12	MPa
Tensile Modulus	ASTM D638	97,000	psi	669	MPa
Tensile Elongation at Break	ASTM D638	13	%	13	%
Flexural Modulus	ASTM D790	118,000	psi	814	MPa
Flexural Strength	ASTM D790	3,400	psi	23	MPa
Izod Impact Strength, notched	ASTM D256	5.0	ft-lb/in	267	J/m
<b>Electrical Properties</b>					
Surface Resistivity	ASTM D257	0.2	ohms/sq	0.2	ohms/sq
<b>Processing Information</b>					
Melt Temperature Range		220 - 375	°F	105 - 190	°C
Mold Temperature Range		70 - 110	°F	20 - 45	°C
Mold Shrinkage Rate	ASTM D955	0.003 - 0.007	in/in	0.3 - 0.7	%
Pre-Drying Conditions		NA		NA	

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